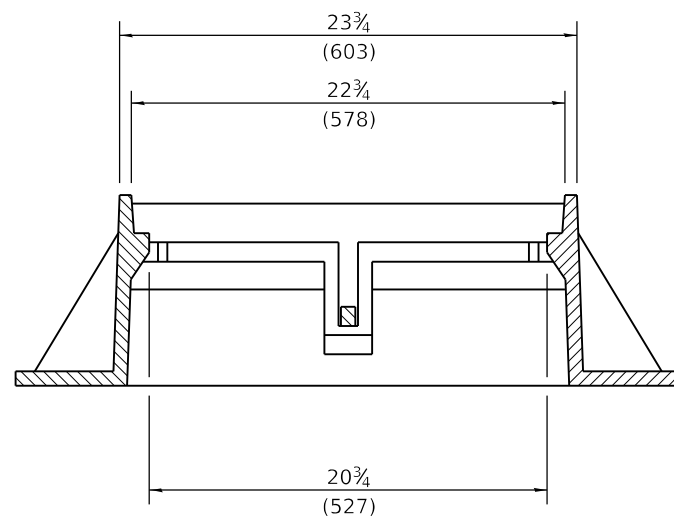
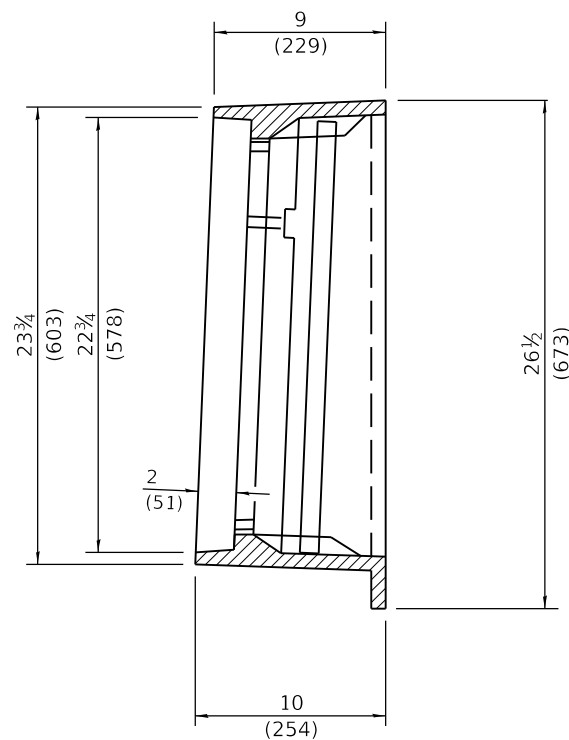


PLAN

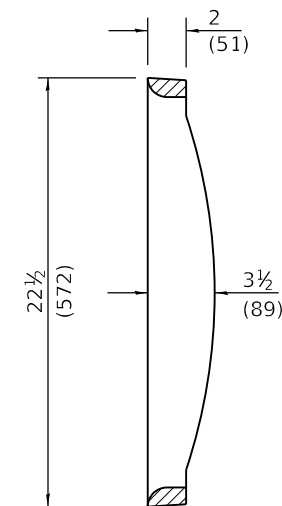
CAST FRAME



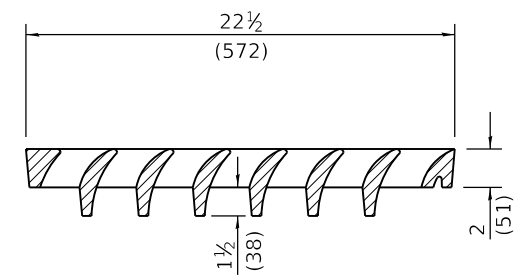
SECTION A-A



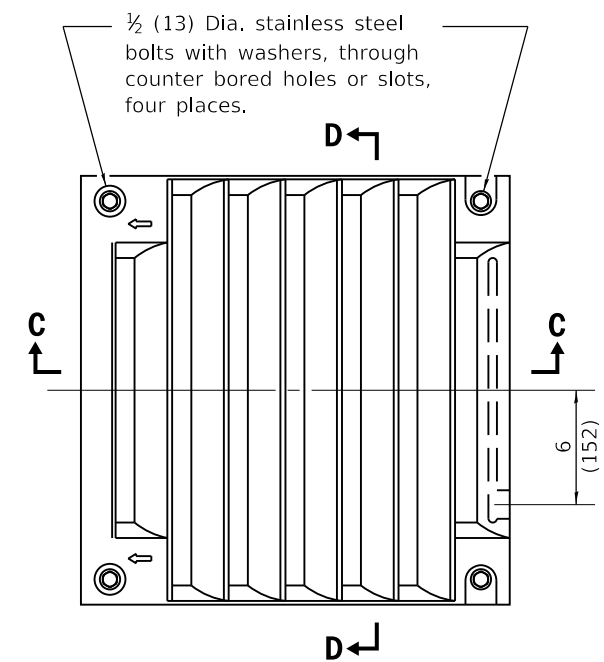
SECTION B-B



SECTION D-D



SECTION C-C



CAST GRATE

All dimensions are in inches (millimeters) unless otherwise shown.

Illinois Department of Transportation	
PASSED <u>January 1, 2015</u> ENGINEER OF POLICY AND PROCEDURES	ISSUED 1-1-97
APPROVED <u>January 1, 2015</u> ENGINEER OF DESIGN AND ENVIRONMENT	

DATE	REVISIONS
1-1-15	Revised dimensions of frame.
1-1-09	Switched units to English (metric).

FRAME AND GRATE TYPE 20

STANDARD 604071-05